

Tests on finished tubes

1-Individual visual examination

2-Individual dimensional examination

3-100 % non destructive test SEP 1925 Eddy Current

4-100 % non destructive test SEP 1915 Ultrasonic

5-Verification of mechanical properties ,chemical analysis and surface finish

<i>In Diameter</i>	<i>Out Diameter</i>	<i>Tolerance</i>	<i>MT / KG</i>
32	40	ISO H9	3,55
40	50	ISO H9	5,54
45	55	ISO H9	6,16
50	60	ISO H9	6,78
50	65	ISO H9	11,63
60	70	ISO H9	8,01
63	75	ISO H9	10,20
63	78	ISO H9	13,03
65	75	ISO H9	8,62
65	80	ISO H9	13,40
70	85	ISO H9	14,32
80	90	ISO H9	10,47
80	95	ISO H9	16,17
90	105	ISO H9	18,02
95	105	ISO H9	,12,32
100	115	ISO H9	19,87
110	120	ISO H9	14,17
110	125	ISO H9	21,71
120	135	ISO H9	23,56
125	140	ISO H9	24,49